

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

mpp

Date:	19.05.7	Job No.:	RB18-EXTERNAL LOAD	ADR Yes/No:	N	ADR Date:	W/H	ECN #:	19- 719
Product No.:	DART TOOLING EXTERNAL LOAD	Created By:	MBB	Approved By:					
Product Name:	Cargo Hooks C10, C20, C45, C60 & C250	Checked By:	maz						

Reason for Change:

Hardware (P/N AN4-23A) used to retain solenoid cover (P/N C45-8-5) must be replaced with AN4-24A in accordance with the new solenoid cover depth.

Documents Released:

C10 REV. D
C20 REV. C
C45 REV. C
C60 REV. C
C250 REV. C

New ECN for "K" Variants

IF APPLICABLE: NCR: _____ PAR: _____ CAR: _____ CIR: _____ URF: _____

PAPERWORK UPDATE PARTS MUST COMPLY PREVIOUS PARTS SATISFACTORY

#	Quality Assurance / Customer Support Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Airbus	N			
3	Notify Leonardo	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Update Product Compatiability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	MD	drawings not in vault.	maz 19.05.07
12	Update Product Specification Files (Bluefiles)	N			
13	Update Approved/Preliminary Dwg PDF Files	Y	MD		19.05.07
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	MD		19.05.07
17	Update / Verify Authorized Release Certificate Database	Y	MD		19.05.07
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update Packaging Process Plan (PPP)	N			
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Opulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	N			
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	N			
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

PREVIOUS PART ARE SATISFACTORY EXCEPT FOR THE P/N AN4-23A MUST BE CHANGED FOR AN4-24A
P/N AN4-23A MUST BE RETURN IN INVENTORY

RELEASE C10 REV. D, C20 REV. C, C45 REV. C, C60 REV. C AND C250 REV. C DRAWINGS
PLACE C10 REV 3, C20 REV 2, C45 REV 2, C60 REV 2 AND C250 REV 2 IN SUPERCEDE FOLDER

Changed open jobs - Bom

add AN4-24A

un-active AN4-23A

DSI 9826-011

Rework startup 10°

Oats Mach 110

Pack 2

QCB

Oats C2d

Pack 2

QCB

Pack 3

QCB

HT-900